## High-Quality Ultra-thin HfO<sub>2</sub> Gate Dielectric MOSFETs with TaN Electrode and Nitridation Surface Preparation

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## Abstract

Surface preparation technique using  $NH_3$  anneal has been investigated to reduce interface reaction and consequently the equivalent oxide thickness (EOT) of hafnium oxide for alternative gate dielectric application. MOSCAPs and MOSFETs were fabricated on the  $NH_3$  nitrided substrates with  $HfO_2$  dielectric and TaN gate electrode. Using this nitridation technique, EOT of as thin as 7.1Å with  $10^{-2}A/cm^2$  at -1.5V was obtained. Furthermore, excellent device characteristics, and reasonable reliability have been achieved.