

**Title:**

**UX6-100 nm Generation CMOS Integration Technology  
with Cu / Low-k Interconnect**

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**Abstract:**

UX6-100 nm generation CMOS integration technology is demonstrated. Various transistor performances (UHP, HP, MP, Over-drive), yields of unit processes and 6T-SRAM operation were verified using full-integration processed wafers. To meet the requirement for various performance, multi- $V_{TH}$ , multi-thickness gate-oxide process, low-leakage gate dielectric are incorporated in FEOL. To suppress RC increase compared to previous generation, low-k ( $K_{eff}=3.1$ ) interlayer dielectric and Cu interconnect dual damascene are incorporated in BEOL.