



## Advance Program as of May 18, 2011

# SYMPORIUM ON VLSI TECHNOLOGY

## 2011

June 14 - 16, 2011  
Rihga Royal Hotel Kyoto  
Kyoto, Japan

**VLSI TECHNOLOGY SHORT COURSE**  
June 13, 2011

SPONSORED BY  
The Japan Society of Applied Physics  
The IEEE Electron Devices Society

IN COOPERATION WITH  
The IEEE Solid-State Circuits Society

WORLD WIDE WEB  
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Early Registration: May 10, 2011  
Late Registration: May 31, 2011  
Hotel Reservation: May 13, 2011

## Welcome to the 2011 Symposium on VLSI Technology

On behalf of the Organizing Committee, it is our great pleasure to invite you to the 2011 Symposium on VLSI Technology, which will be held from June 13-16 in Kyoto, Japan. This symposium has been recognized as one of the premiere technical conferences on the latest research and developments in the field of VLSI technologies and their applications, and this year is no exception even in the events of earthquakes and nuclear power plant, severely-influencing ONLY in the northeastern Japan.

The Program Committee of this year has selected 76 top quality papers addressing a wide range of topics from 185 submitted papers, and 1 more extremely-high quality paper has been adopted from 10 submitted papers as a Late News Paper. Furthermore, 12 speakers have been invited resulting in 21 technical sessions organized this year.

We are also delighted to have two very distinguished invited speakers for the plenary session. M.D. and Ph.D. Makoto Nakamura, Professor at University of Toyama, will present a talk on "Computer-Assisted Biofabrication: The challenges on manufacturing 3-D biological tissues for tissue and organ engineering" and Dr. Samuel Naffziger, Corporate Fellow at AMD, will give a talk on "Technology Impacts from the New Wave of Architectures for Media-rich Workloads". Furthermore, we introduce two Focus Sessions, which consist of the "Design Enablement including manufacturing, robustness and innovation" and "3D LSI" as increasingly important fields. The design enablement session consists of 5 excellent invited speakers, who are Professor Larry Pileggi of Carnegie Mellon University, Dr. Tomoaki Yabe of Toshiba, Dr. Andrew Brotman of Globalfoundries, Dr. Yohan Frans of Rambus, and Dr. Greg Northrop of IBM. Also the 3D LSI session corresponds to 5 excellent invited speakers, who are Dr. Jungdal Choi of Samsung, Dr. Pascal Ancey of STMicroelectronics, Dr. Giovanni De Michelis of EPFL, Dr. J. Bea of Tohoku University, and Dr. Jeffrey Burns of IBM TJ Watson Center.

Three Rump Sessions are planned in the evening of June 14 as a means to facilitate informal discussion among attendees. Two Technology Rump Sessions are regular sessions covering specific technologies related topics of timely interests in,

1. "Can Fin-FET/FDSOI compensate for the stagnation in scaling?" as Technology Rump Session
2. "Will emerging non-volatile memories finally emerge?" as Technology Rump Session
3. "Low Voltage - How Low can we go with Technology and Design Solutions?" for Joint Rump Session

A one-day Short Course scheduled for June 13 will cover "Logic & Memory towards 15 nm node - Technology and Circuit Design Co-optimization - ". This should be an excellent opportunity for experienced as well as new engineers to broaden their technical base.

The symposium registration fee covers all of the sessions including the Rump Sessions, the symposium proceedings, the symposium banquet, and a CD-ROM containing all the contents of the Digests. A registration for the Short Course includes the attendance to the short course as well as a booklet containing the short course presentation materials. The detailed registration fees and hotel reservation schedules are included in the Web Advance Program.

We look forward to seeing you at this very exciting symposium in beautiful and SAFE Kyoto, and we are sure that you will find the conference exciting and rewarding.

Hitoshi Wakabayashi  
Program Chair

Klaus Schruefer  
Program Co-Chair

## CONFERENCE SCHEDULE

Tuesday, June 14	8:30-10:05	Session I	<b>Plenary Session I [Shunju I, II]</b>
	10:40-12:20	Session 2A	<b>FinFETs [Shunju I]</b>
		Session 2B	<b>RRAM I [Shunju II]</b>
	12:20-13:40	Lunch	
	13:40-15:45	Session 3A	<b>Advanced CMOS [Shunju I]</b>
		Session 3B	<b>RRAM II [Shunju II]</b>
	16:00-18:05	Session 4A	<b>High Mobility Channel Devices [Shunju I]</b> (16:00-17:40)
		Session 4B	<b>NAND Flash Memory [Shunju II]</b>
	20:00-22:00	Rump Sessions	
Wednesday, June 15	8:30-10:10	Session 5A	<b>Process Technology [Shunju I]</b>
		Session 5B	<b>PCRAM [Shunju II]</b>
	10:30-12:35	Session 6A	<b>Design Enablement I (Focus) [Shunju I]</b>
		Session 6B	<b>Novel Devices [Shunju II]</b>
	12:35-13:55	Lunch	
	13:55-15:35	Session 7	<b>Highlights [Shunju I, II]</b>
	16:10-17:50	Session 8A	<b>3D Integration [Shunju I]</b>
		Session 8B	<b>Reliability and Stability [Shunju II]</b>
	19:00-21:00	Joint Cocktail/Dinner Party	
Thursday, June 16	8:30-10:10	Session 9A	<b>Ultra Thin Body FDSOI [Shunju I]</b>
		Session 9B	<b>DRAM and CMOS Sensor [Shunju II]</b>
	10:30-12:35	Session 10A	<b>3D Integration (Focus) [Shunju I]</b>
		Session 10B	<b>Characterization and Variability [Shunju II]</b> (10:30-12:10)
	12:10-14:20	Lunch	<b>Luncheon Talk [Suzaku II]</b> (12:45-14:05)
	14:20-16:00	Session 11A	<b>RTN [Shunju I]</b>
		Session 11B	<b>MRAM and NAND [Shunju II]</b>
	16:15-17:55	Session 12	<b>Design Enablement II [Shunju I]</b>

## PROGRAM

**Tuesday, June 14**

Session 1		Welcome and Plenary Session [Shunju I, II]
Chairpersons		H. Wakabayashi, <i>Sony Corp.</i> K. Schruefer, <i>Intel Mobile Communications GmbH</i>
8:30	1-1	<b>Welcome and Opening Remarks</b>
		M. Niwa, <i>Univ. of Tsukuba</i> M.-R. Lin, <i>GLOBALFOUNDRIES</i>
8:45	1-2	<b>Computer-Assisted Biofabrication: The Challenges on Manufacturing 3-D Biological Tissues for Tissue and Organ Engineering</b>
Invited		M. Nakamura, S. Iwanaga, K. Arai, H. Tada, G. Capi and T. Nikaido, <i>University of Toyama, Japan</i>
9:25	1-3	<b>Technology Impacts from the New Wave of Architectures for Media-Rich Workloads</b>
Invited		S. Naffziger, <i>Advanced Micro Devices, Inc., USA</i>

(Break 10:05-10:40)

Session 2A		FinFETs [Shunju I]
Chairpersons		M. Masahara, <i>AIST</i> T.-J. K. Liu, <i>Univ. of California, Berkely</i>
10:40	2A-1	<b>Scaling of SOI FinFETs Down to Fin Width of 4 nm for the 10nm Technology Node</b>
		J.B. Chang, M. Guillorn, P.M. Solomon, C.-H. Lin, S.U. Engelmann, A. Pyzyna, J.A. Ott and W.E. Haensch <i>IBM T.J. Watson Research Center, USA</i>
11:05	2A-2	<b>Sub-25nm FinFET with Advanced Fin Formation and Short Channel Effect Engineering</b>
		T. Yamashita*, V.S. Basker*, T. Standaert*, C.-C. Yeh*, T. Yamamoto***, K. Maitra**, C.-H. Lin****, J. Faltermeier*, S. Kanakasabapathy*, M. Wang*, H. Sunamura***, H. Jagannathan*, A. Reznicek*, S. Schmitz*, A. Inada***, J. Wang*, H. Adhikari**, N. Berliner*, K.-L. Lee****, P. Kulkarni*, Y. Zhu****, A. Kumar****, A. Bryant*, S. Wu*, T. Kanarsky*, J. Cho**, E. Mclellan*, S.J. Holmes*, R.C. Johnson*, T. Levin*, J. Demarest*, J. Li*, P. Oldiges*, J. Arnold*, M. Colburn*, M. Hane***, D. McCherron*, V.K. Paruchuri*, B. Doris*, R.J. Miller**, H. Bu*, M. Khare*, J. O'Neill* and E. Leobandung*
		*IBM Research, **GLOBALFOUNDRIES Inc., ***Renesas Electronics Corp. and ****IBM T.J. Watson Research Center, USA
11:30	2A-3	<b>Modeling of Width-Quantization-Induced Variations in Logic FinFETs for 22nm and Beyond</b>
		C.-H. Lin*, W. Haensch*, P. Oldiges**, H. Wang**, R. Williams**, J. Chang*, M. Guillorn*, A. Bryant*, T. Yamashita***, T. Standaert***, H. Bu***, E. Leobandung* and M. Khare***
		*IBM T.J. Watson Research Center, **IBM Systems and Technology Group and ***IBM Research at Albany Nanotech, USA

11:55	2A-4	<b>Critical Discussion on (100) and (110) Orientation Dependent Transport: nMOS Planar and FinFET</b>
		C.D. Young*, M.O. Baykan*, **, A. Agrawal***, H. Madan*, ***, K. Akarvardar*, ****, C. Hobbs*, I. Ok*, W. Taylor*, C.E. Smith*, M.M. Hussain*, T. Nishida**, S. Thompson**, P. Majhi*, P. Kirsch*, S. Datta*** and R. Jammy*
		*SEMATECH, **U. Florida-Gainesville, ***Penn State and ****GlobalFoundries assignee, USA

(Lunch 12:20-13:40)

Session 2B		RRAM I [Shunju II]
Chairpersons		Y. Akasaka, <i>TOKYO ELECTRON TAIWAN LIMITED</i> J. Lutze, <i>Sandisk Corp.</i>
10:40	2B-1	<b>Forming-Free Nitrogen-Doped AlO<sub>x</sub> RRAM with Sub-μA Programming Current</b>
		W. Kim, S.I. Park, Z. Zhang, Y. Yang-Liauw, D. Sekar, H.-S. P. Wong and S.S. Wong <i>Stanford University, USA</i>
11:05	2B-2	<b>Evidences of Anodic-Oxidation Reset Mechanism in TiN/NiO/Ni RRAM Cells</b>
		L. Goux*, R. Degraeve*, B. Govoreanu*, H.-Y. Chou**, V.V. Afanas'ev**, J. Meersschaut*, M. Toeller***, X.P. Wang*, S. Kubicek*, O. Richard*, J.A. Kittl*, D.J. Wouters*, **, M. Jurczak* and L. Altimime*
		*IMEC, **University of Leuven, Belgium and ***Tokyo Electron Limited, Japan
11:30	2B-3	<b>Resistive Switching AlO<sub>x</sub>-Based Memory with CNT Electrode for Ultra-Low Switching Current and High Density Memory Application</b>
		Y. Wu*, Y. Chai*, **, H.-Y. Chen*, S. Yu* and H.-S. P. Wong*
		*Stanford University, USA and **Hong Kong University of Science and Technology, China
11:55	2B-4	<b>Deterministic and Stochastic Component in RESET Transient of HfSiO/FUSI Gate RRAM Stack</b>
		R. Degraeve*, L. Goux*, Ph. Roussel*, D.J. Wouters**, J.A. Kittl*, L. Altimime*, M. Jurczak*, G. Groeseneken**
		*IMEC and **KU Leuven, Belgium

(Lunch 12:20-13:40)

Session 3A		Advanced CMOS [Shunju I]
Chairpersons		T. Hiramoto, <i>The Univ. of Tokyo</i> T. Skotnicki, <i>STMicroelectronics</i>
13:40	3A-1	<b>Aggressively Scaled High-k Last Metal Gate Stack with Low Variability for 20nm Logic High Performance and Low Power Applications</b>
		S. Hyun, J.-H. Han, H.-B. Park, H.-J. Na, H.J. Son, H.Y. Lee, H.-S. Hong, H.-L. Lee, J. Song, J.J. Kim, J. Lee, W.C. Jeong, H.J. Cho, K.I. Seo, D.W. Kim, S.P. Sim, S.B. Kang, D.K. Sohn, S. Choi, H. Kang and C. Chung <i>Samsung Electronics Co., Ltd., Korea</i>
14:05	3A-2	<b>Gate-Last vs. Gate-First Technology for Aggressively Scaled EOT Logic/RF CMOS</b>
		A. Veloso*, L.-Å. Ragnarsson*, M.J. Cho*, K. Devriendt*, K. Kellens*, F. Sebaai*, S. Suhard*, S. Brus*, Y. Crabbe*, T. Schram*, E. Röhr*, V. Paraschiv*, G. Eneman**, T. Kauerauf*, M. Dehan*, S.-H. Hong***, S. Yamaguchi****, S. Takeoka*****, Y. Higuchi*****+, H. Tielens*, A. Van Ammel*, P. Favia*, H. Bender*, A. Franquet*, T. Conard*, X. Li*****+, K.-L. Pey*****+, H. Struyf*, P. Mertens*, P.P. Absil*, N. Horiguchi* and T. Hoffmann*
		*IMEC, **also KU Leuven and FWO, assignees at IMEC from ***Samsung, ****SONY, *****Panasonic, Belgium, *****IME, A*STAR and *****SUTD, Singapore

14:30	3A-3	<b>Full Metal Gate with Borderless Contact for 14 nm and Beyond</b>
		S.-C. Seo*, L.F. Edge*, S. Kanakasabapathy*, M. Frank****, A. Inada**, L. Adam*, M.M. Wang*, K. Watanabe**, P. Jamison*, K. Ariyoshi***, M. Sankarapandian*, S. Fan*, D. Horak*, J.T. Li*, T. Vo*, B. Haran*, J. Bruley****, M. Hopstaken****, S.L. Brown****, J. Chang****, E.A. Cartier****, D.-G. Park****, J.H. Stathis****, B. Doris*, R. Divakaruni****, M. Khare*, V. Narayanan**** and V.K. Paruchuri*
		*IBM Research, **Renesas Electronics Corp., ***Toshiba Corp. at Albany NanoTech, ****IBM T.J. Watson Research Center and *****IBM Microelectronics, USA
14:55	3A-4	<b>A 28nm Poly/SiON CMOS Technology for Low-Power SoC Applications</b>
		C.W. Liang, M.T. Chen, J.S. Jenq, W.Y. Lien, C.C. Huang, Y.S. Lin, B.J. Tzau, W.J. Wu, Z.H. Fu, I.C. Wang, P.Y. Chou, C.S. Fu, C.Y. Tzeng, K.L. Chiu, L.S. Huang, J.W. You, J.G. Hung, Z.M. Cheng, B.C. Hsu, H.Y. Wang, Y.H. Ye, J.Y. Wu, C.L. Yang, C.C. Huang, C.C. Chien, Y.R. Wang, C.C. Liu, S.F. Tzou, Y.H. Huang, C.C. Yu, J.H. Liao, C.L. Lin, D.F. Chen, S.C. Chien and I.C. Chen
		<i>United Microelectronics Corporation Ltd. (UMC), Taiwan</i>
15:20	3A-5	<b>RF and Mixed-Signal Performances of a Low Cost 28nm Low-Power CMOS Technology for Wireless System-on-Chip Applications</b>
		M.-T. Yang, K. Liao, R. Welstand, C. Teng, W. Sy, Y. Chen, R. Dutta, PR. Chidambaram, M. Han, Y. Du and G. Yeap
		<i>Qualcomm Inc, USA</i>

(Break 15:45-16:00)

Session 3B		<b>RRAM II [Shunju II]</b>
Chairpersons		S. S. Chung, <i>National Chiao Tung Univ.</i> J. Zahurak, <i>Micron Technology, Inc.</i>
13:40	3B-1	<b>High Performance Unipolar AlO<sub>y</sub>/HfO<sub>x</sub>/Ni Based RRAM Compatible with Si Diodes for 3D Application</b>
		X.A. Tran*, B. Gao*, **, J.F. Kang**, L. Wu*, Z.R. Wang*, Z. Fang*, ***, K.L. Pey*, Y.C. Yeo****, A.Y. Du*****, B.Y. Nguyen*****, M.F. Li***** and H.Y. Yu*
		*Nanyang Technological University, Singapore, **Peking University, China, ***A*STAR, ****National University of Singapore, *****GLOBALFOUNDRIES Singapore, Singapore, *****Soitec, France and *****Fudan University, China
14:05	3B-2	<b>Theoretical Study of the Resistance Switching Mechanism in Rutile TiO<sub>2-x</sub> for ReRAM: the Role of Oxygen Vacancies and Hydrogen Impurities</b>
		S.G. Park, B. Magyari-Köpe and Y. Nishi <i>Stanford University, USA</i>
14:30	3B-3	<b>Highly Reliable and Fast Nonvolatile Hybrid Switching ReRAM Memory Using Thin Al<sub>2</sub>O<sub>3</sub> Demonstrated at 54nm Memory Array</b>
		J. Yi, H. Choi, S. Lee, J. Lee, D. Son, S. Lee, S. Hwang, S. Song, J. Park, S. Kim, W. Kim, J.-Y. Kim, S. Lee, J. Moon, J. You, M. Joo, J. Roh, S. Park, S.-W. Chung, J. Lee and S.- J. Hong <i>Hynix Semiconductor Inc., Korea</i>
14:55	3B-4	<b>High Thermal Robust ReRAM with a New Method for Suppressing Read Disturb</b>
		M. Terai, M. Saitoh, T. Nagumo, Y. Sakotsubo, Y. Yabe, K. Takeda and T. Hase <i>Renesas Electronics Corp., Japan</i>

15:20	3B-5	<b>Bi-Layered RRAM with Unlimited Endurance and Extremely Uniform Switching</b>
		Y.-B. Kim, S.R. Lee, D. Lee, C.B. Lee, M. Chang, J.H. Hur, M.-J. Lee, G.-S. Park, C.J. Kim, U.-I. Chung, I.-K. Yoo and K. Kim
		<i>Samsung Advanced Institute of Technology, Korea</i>

(Break 15:45-16:00)

Session 4A		High Mobility Channel Devices [Shunju I]
Chairpersons		C. H. Wann, <i>TSMC</i> J. Kavalieros, <i>Intel Corp.</i>
16:00	4A-1	<b>High Mobility Ge pMOSFETs with ~ 1nm Thin EOT Using Al<sub>2</sub>O<sub>3</sub>/GeO<sub>x</sub>/Ge Gate Stacks Fabricated by Plasma Post Oxidation</b>
		R. Zhang, T. Iwasaki, N. Taoka, M. Takenaka and S. Takagi
		<i>The University of Tokyo, Japan</i>
16:25	4A-2	<b>High Performance Extremely-Thin Body III-V-On-Insulator MOSFETs on a Si Substrate with Ni-InGaAs Metal S/D and MOS Interface Buffer Engineering</b>
		S.H. Kim*, M. Yokoyama*, N. Taoka*, R. Iida*, S. Lee*, R. Nakane*, Y. Urabe**, N. Miyata**, T. Yasuda**, H. Yamada***, N. Fukuhara***, M. Hata***, M. Takenaka* and S. Takagi*
		<i>*The University of Tokyo, **National Institute of Advanced Industrial Science and Technology and ***Sumitomo Chemical Co. Ltd., Japan</i>
16:50	4A-3	<b>CMOS Integration of InGaAs nMOSFETs and Ge pMOSFETs with Self-Align Ni-Based Metal S/D Using Direct Wafer Bonding</b>
		M. Yokoyama*, S.H. Kim*, R. Zhang*, N. Taoka*, Y. Urabe**, T. Maeda**, H. Takagi**, T. Yasuda**, H. Yamada***, O. Ichikawa***, N. Fukuhara***, M. Hata***, M. Sugiyama*, Y. Nakano*, M. Takenaka* and S. Takagi*
		<i>*The University of Tokyo, **National Institute of Advanced Industrial Science and Technology(AIST) and ***Sumitomo Chemical Co. Ltd., Japan</i>
17:15	4A-4	<b>Scalable TaN Metal Source/Drain &amp; Gate InGaAs/Ge n/pMOSFETs</b>
		T. Maeda*, Y. Urabe*, T. Itatani*, H. Ishii*, N. Miyata*, T. Yasuda*, H. Yamada**, M. Hata**, M. Yokoyama***, M. Takenaka*** and S. Takagi***
		<i>*National Institute of Advanced Industrial Science and Technology (AIST), **Sumitomo Chemical Co. Ltd. and ***The University of Tokyo, Japan</i>
17:40	4A-5	<b>A 0.021 μm<sup>2</sup> Trigate SRAM Cell with Aggressively Scaled Gate and Contact Pitch</b>
Late News		M.A. Guillorn, J. Chang, A. Pyzyna, S. Engelmann, M. Glodde, E. Joseph, R. Bruce, J.A. Ott, A. Majumdar, F. Liu, M. Brink, S. Bangsaruntip, M. Khater, S. Mauer, I. Lauer, C. Lavoie, Z. Zhang, J. Newbury, E. Kratschmer, D.P. Klaus, J. Buccignano, B. To, W. Graham, E. Sikorski, V. Narayanan, N. Fuller and W. Haensch
		<i>IBM T.J. Watson Research Center, USA</i>

<b>Session 4B</b>		<b>NAND Flash Memory [Shunju II]</b>
Chairpersons		S. Hong, <i>Hynix Semiconductor Inc.</i> . J. Zahurak, <i>Micron Technology, Inc.</i>
16:00	4B-1	<b>A Highly Scalable Vertical Gate (VG) 3D NAND Flash with Robust Program Disturb Immunity Using a Novel PN Diode Decoding Structure</b>
		C.-H. Hung, H.-T. Lue, K.-P. Chang, C.-P. Chen, Y.-H. Hsiao, S.-H. Chen, Y.-H. Shih, K.-Y. Hsieh, M. Yang, J. Lee, S.-Y. Wang, T. Yang, K.-C. Chen and C.-Y. Lu
		<i>Macronix International Co., Ltd., Taiwan</i>
16:25	4B-2	<b>A Highly Manufacturable Integration Technology of 20nm Generation 64Gb Multi-Level NAND Flash Memory</b>
		K. W. Lee, S.K. Choi, S.J. Chung, H.L. Lee, S.M. Yi, B.I. Han, B.I. Lee, D.H. Lee, J.H. Seo, N.Y. Park, H.S. Kim, H.S. Kim, T.U. Youn, K.H. Noh, M.K. Lee, J.Y. Lee, K.H. Han, W.S. Woo, S.W. Cho, S.C. Lee, S.S. Kim, C.S. Hyun, W.J. Suh, S.D. Kim, M.K. Ahn, H.S. Kim, K.S. Kim, G.S. Cho, S. K. Park, S. Aritome, J.W. Kim, S.K. Lee, S.J. Hong and S.W. Park
		<i>Hynix Semiconductor Inc., Korea</i>
16:50	4B-3	<b>A Novel Low-Voltage Hot-Carrier (LVHC) Programming Method for Scaled NAND Flash Cell</b>
		W.-J. Tsai, P.H. Tsai, J.S. Huang, S.G. Yan, C.H. Cheng, C.C. Cheng, Y.J. Chen, C.H. Lee, M.C. Hsu, T.T. Han, T.C. Lu, K.C. Chen and C.-Y. Lu
		<i>Macronix International Co., Ltd., Taiwan</i>
17:15	4B-4	<b>A Novel Junctionless All-Around-Gate SONOS Device with a Quantum Nanowire on a Bulk Substrate for 3D Stack NAND Flash Memory</b>
		S.-J. Choi, D.-I. Moon, J.P. Duarte, S. Kim and Y.-K. Choi
		<i>KAIST, Korea</i>
17:40	4B-5	<b>Extraction of 3-D Trap Position in NAND Flash Memory Considering Channel Resistance of Pass Cells and Bit- Line Interference</b>
		S.M. Joe*, M.K. Jung*, J.W. Lee*, M.S. Lee*, B.S. Jo*, J.H. Bae*, S.K. Park**, K.R. Han**, J.H. Yi**, G.S. Cho** and J.H. Lee*
		<i>*Seoul National University and **Hynix Semiconductor Inc., Korea</i>

**20:00-22:00**

Rump Sessions	
Organizers	N. Kasai, <i>Tohoku Univ.</i> T. Skotnicki, <i>STMicroelectronics</i>
J-R	<b>Low Voltage - How Low Can We Go with Technology and Design Solutions? [Suzaku I, II]</b>
Organizers	Technology: N. Kasai, <i>Tohoku Univ.</i> T. Skotnicki, <i>STMicroelectronics</i> Circuitis: S. Dosho, <i>Panasonic Corp.</i> M. Clinton, <i>Texas Instruments, Inc.</i>
Moderators	K. Ishimaru, <i>Toshiba Corp.</i> K. Zhang, <i>Intel Corp.</i>
Panelists	F. Boeuf, <i>STMicroelectronics</i> B. Calhoun, <i>University of Virginia</i> M. leong, <i>TSMC</i> K. Rim, <i>IBM Corp.</i> S. Kosoocky, <i>AMD</i> A. Matsuzawa, <i>Tokyo Institute of Technology</i> S. Paak, <i>Samsung Electronics</i> H. Shinohara, <i>STARC</i>
<p>Continually lowering IC voltage levels has been critical to continued device scaling for a long time, but now many circuit designers are finding it increasingly difficult to design robust circuits with the lower voltage levels. Is it possible that Moore's Law will end due to our inability to reduce voltage levels, and not because of our inability to further scale transistors? We have assembled a distinguished panel to debate some of the following questions, and much more:</p> <ul style="list-style-type: none"> <li>• What role does technology play in requiring lower operating voltages? What is the role of circuit design?</li> <li>• Lower operating voltages cause problems (and benefits) for circuit designers, are there technology solutions to some of these problems? Conversely, if voltage levels are not scaled this will cause device problems and is it possible that there are circuit solutions to these technology problems?</li> <li>• Are voltage levels low enough today, or how much lower can we expect them to go in the future?</li> </ul>	

R-1	Can FinFET/FDSOI Compensate for the Stagnation in Scaling? [Shunju I]
Organizers	N. Kasai, <i>Tohoku Univ.</i> T. Skotnicki, <i>STMicroelectronics</i>
Moderators	M. Hane, <i>Renesas Electronics Corp.</i> C. Mazure, <i>Soitec Group</i>
Panelists	A. Strojwas, <i>PDF Solution</i> C. Hu, <i>University of California, Berkeley</i> K. Okada, <i>Tokyo Institute of Technology</i> M. Bohr, <i>Intel Corp.</i> M. Haond, <i>STMicroelectronics</i> S. Venkatesan, <i>GLOBALFOUNDRIES</i>

CMOS Bulk technology is facing serious issues with respect to further device down scaling in spite of the fact that many new technologies have successfully been developed, such as strain techniques, high-K dielectric and metal-gate-electrode. Despite that, performance scaling trend seems to stagnate when moving towards further advanced CMOS nodes. Fully-depleted (FD)-devices (planar SOI or Fin-type) are known as promising device structures for revitalizing CMOS scaling by means of the short-channel-effect mitigation, lower leakage, smaller variability, and so on. Such the new device structures will strongly impact not only on LSI core device/process technology but also on chip modules architecture and circuit design paradigm. This panel discussion will be aimed at addressing key challenges for the introduction of planar-FDSOI or Fin-FET in conjunction with future technology scaling prospects, and several key questions:

- How Fin-FET/FDSOI can be integrated within an LSI chip?
- On such a chip, should Fin-FET/FDSOI be applied for the whole area, including analog circuit, or for a partial area, such as SRAM blocks?
- Which generation would be practically viable for Fin-FET/FDSOI introduction and what are the specific reasons for this?

R-2	<b>Will Emerging Non-Volatile Memories Finally Emerge? [Shunju II]</b>
Organizers	N. Kasai, <i>Tohoku Univ.</i> T. Skotnicki, <i>STMicroelectronics</i>
Moderators	G. Jurczak, <i>IMEC</i> T. Ohsawa, <i>Tohoku Univ.</i>
Panelists	T. Endoh, <i>Tohoku University</i> A. Nitayama, <i>Toshiba Corp.</i> G. Jeong, <i>Samsung Electronics</i> L. Tran, <i>TSMC</i> J. Zahurak, <i>Micron</i> J. Roh, <i>Hynix</i> M.-J. Tsai, <i>ITRI</i>

A wide variety of emerging memories has been proposed and developed. Some of them have commercialized products in market already, yet they have not dominated major market to replace existing NOR/NAND Flash memory. In this rump session, we will discuss entitled “Will emerging non-volatile memories finally emerge?” Panelists will overview technology trends such as speed, power, reliability, and scalability of MRAM, SPRAM, PCRAM, RRAM and so on in order to compare such memories with Flash memory and DRAM. In addition, we will discuss possibilities to create a new market by these memories as very attractive topics, which are normally-off system, quick start PC, and 1,000 years' storage. The rump session is not the affair of honor, however hot and positive discussions among participants are highly appreciated. The panelists will address the following questions in their presentations:

- What are the bottlenecks of the technology that prevent it from being produced at the moment? Yield (stability), performance, cost, reliability, or something else?
- Are there any new applications or markets that are suitable to the new memories? If so, what are the key features that exclusively make the memory fit the market?
- At which technology node conventional Flash memory will stop scaling? At what technology node the new memories will enter? Will they need 2D or 3D (stacking integration)?
- How far the new memories can scale? Are they scalable beyond 10nm node? Or will we need new memories for sub-10nm node?

**Wednesday, June 15**

Session 5A		Process Technology [Shunju I]
Chairpersons		S. Hayashi, <i>Panasonic Corp.</i> A. Antonelli, <i>Novellus Systems, Inc.</i>
8:30	5A-1	<b>Phase Transformation Kinetics of HfO<sub>2</sub> Polymorphs in Ultra-Thin Region</b>
		Y. Nakajima, K. Kita, T. Nishimura, K. Nagashio and A. Toriumi <i>The University of Tokyo, Japan</i>
8:55	5A-2	<b>Novel Tellurium Co-Implantation and Segregation for Effective Source/Drain Contact Resistance Reduction and Gate Work Function Modulation in n-FinFETs</b>
		S.-M. Koh*, Y. Ding*, C. Guo*, K.-C. Leong**, G.S. Samudra* and Y.-C. Yeo* <i>*National University of Singapore and **GLOBALFOUNDRIES Singapore Pte Ltd, Singapore</i>
9:20	5A-3	<b>Exact Control of Junction Position and Schottky Barrier Height in Dopant-Segregated Epitaxial NiSi<sub>2</sub> for High Performance Metal Source/Drain MOSFETs</b>
		W. Mizubayashi, S. Migita, Y. Morita and H. Ota <i>MIRAI-NIRC, National Institute of Advanced Industrial Science and Technology (AIST), Japan</i>
9:45	5A-4	<b>An Efficient Manufacturing Technique Based on Process Compact Model to Reduce Characteristic Variation Beyond Process Limit for 40 nm Node Mass Production</b>
		K. Kakehi*, H. Aikawa*, T. Tadokoro**, H. Eguchi*, T. Hirayu*, H. Yoshimura*, T. Asami* and K. Ishimaru* <i>*Semiconductor Company, Toshiba Corporation and **Toshiba I.S. Corporation, Japan</i>

(Break 10:10-10:30)

Session 5B		PCRAM [Shunju II]
Chairpersons		H. Miyake, <i>Elpida Memory Inc.</i> J. Zahurak, <i>Micron Technology, Inc.</i>
8:30	5B-1	<b>Endurance and Scaling Trends of Novel Access-Devices for Multi-Layer Crosspoint-Memory Based on Mixed- Ionic-Electronic-Conduction (MIEC) Materials</b>
		R.S. Shenoy*, K. Gopalakrishnan*, B. Jackson*, K. Virwani*, G.W. Burr*, C.T. Rettner*, A. Padilla*, D.S. Bethune*, R.M. Shelby*, A.J. Kellock*, M. Breitwisch**, E.A. Joseph**, R. Dasaka**, R.S. King*, K. Nguyen*, A.N. Bowers*, M. Jurich*, A.M. Friz*, T. Topuria*, P.M. Rice* and B.N. Kurdi* <i>*IBM Almaden Research Center and **IBM T. J. Watson Research Center, USA</i>
8:55	5B-2	<b>Phase-Change Memory Driven by Poly-Si MOS Transistor with Low Cost and High-Programming Gigabyte-Per-Second Throughput</b>
		Y. Sasago, M. Kinoshita, H. Minemura, Y. Anzai, M. Tai, K. Kurotsuchi, S. Morita, T. Takahashi, T. Takahama, T. Morimoto, T. Mine, A. Shima and T. Kobayashi <i>Hitachi, Ltd., Japan</i>

9:20	5B-3	<b>A Method to Maintain Phase-Change Memory Pre-Coding Data Retention after High Temperature Solder Bonding Process in Embedded Systems</b>
		H.L. Lung*, M. Breitwisch**, J.Y. Wu*, P.-Y. Du*, Y. Zhu**, M.H. Lee*, Y.H. Shih*, E.K. Lai*, R. Dasaka**, T.Y. Wang*, C.F. Chen*, R. Cheek**, A. Schrott**, E. Joseph**, H.Y. Cheng*, S. Raoux** and C. Lam**
*Macronix International Co., Ltd. and **IBM T. J. Watson Research Center, USA		
9:45	5B-4	<b>A 1.4µA Reset Current Phase Change Memory Cell with Integrated Carbon Nanotube Electrodes for Cross-Point Memory Application</b>
		J. Liang, R.G.D. Jeyasingh, H.-Y. Chen and H.-S. P. Wong <i>Stanford University, USA</i>

(Break 10:10-10:30)

Session 6A		Design Enablement I (Focus Session) [Shunju I]
Chairpersons		K. Miyashita, <i>Toshiba Corp.</i> G. Yeap, <i>Qualcomm Inc.</i>
10:30	6A-1	<b>Design of Embedded Memory and Logic Based On Pattern Constructs</b>
<b>Invited</b>		D. Morris*, K. Vaidyanathan*, N. Lafferty**, K. Lai**, L. Liebmann** and L. Pileggi*, *Carnegie Mellon University and **IBM, USA
10:55	6A-2	<b>Circuit Techniques to Improve Disturb and Write Margin Degraded by MOSFET Variability in High-Density SRAM Cells</b>
<b>Invited</b>		T. Yabe, A. Kawasaki, O. Hirabayashi, K. Kushida, A. Suzuki, Y. Takeyama, F. Tachibana, Y. Fujimura, Y. Niki, M. Shizuno and S. Sasaki, <i>Toshiba Corp., Japan</i>
11:20	6A-3	<b>Design Enablement for Yield and Area Optimization at 20 nm and Below</b>
<b>Invited</b>		A. Brotman, L. Capodieci, B. Liu, M. Rashed, J. Kye, S. Kangeri, and S. Venkatesan, <i>GLOBALFOUNDRIES, USA</i>
11:45	6A-4	<b>Design Challenges of Low-Power and High-Speed Memory Interface in Advanced CMOS Technology</b>
<b>Invited</b>		Y. Frans, R. Schmitt, N. Nguyen, S. Bhardwaj and G. Bronner, <i>Rambus, USA</i>
12:10	6A-5	<b>Design Technology Co-Optimization in Technology Definition for 22nm and Beyond</b>
<b>Invited</b>		G. Northrop, <i>IBM, USA</i>

(Lunch 12:35-13:55)

Session 6B		Novel Devices [Shunju II]
Chairpersons		B. H. Lee, <i>Gwangju Institute of Science and Technology</i> A. Seabaugh, <i>Notre Dame Univ.</i>
10:30	6B-1	<b>High Performance Graphene FETs with Self-Aligned Buried Gates Fabricated on Scalable Patterned Ni- Catalyzed Graphene</b>
Y. Wang, B.-C. Huang, M. Zhang, C. Miao, Y.-H. Xie and J.C.S. Woo <i>University of California, Los Angeles, USA</i>		

10:55	6B-2	<b>Non-Volatile Graphene Channel Memory (NVGM) for Flexible Electronics and 3D Multi-Stack Ultra-High- Density Data Storages</b>
		S.M. Kim*, S. Seo**, E.B. Song*, D.H. Seo**, H. Seok** and K.L. Wang*
		*University of California, Los Angeles, USA, **Samsung Electronics Co. Ltd., Korea
11:20	6B-3	<b>A Novel BEOL Transistor (BETr) with InGaZnO Embedded in Cu-Interconnects for On-Chip High Voltage I/Os in Standard CMOS LSIs</b>
		K. Kaneko, N. Inoue, S. Saito, N. Furutake and Y. Hayashi
		Renesas Electronics Corporation, Japan
11:45	6B-4	<b>Impact of Oxidation Induced Atomic Disorder in Narrow Si Nanowires on Transistor Performance</b>
		H. Minari*, ****, T. Zushi**, T. Watanabe**, ****, Y. Kamakura*, ****, S. Uno***, **** and N. Mori*, ****
		*Osaka University, **Waseda University, ***Nagoya University and ****Japan Science and Technology Agency (JST), Japan
12:10	6B-5	<b>Comparison of Performance, Switching Energy and Process Variations for the TFET and MOSFET in Logic</b>
		U.E. Avci, R. Rios, K. Kuhn and I.A. Young
		Intel Corporation, USA

Session 7		Highlights [Shunju]
Chairpersons		S. Takagi, <i>The Univ. of Tokyo</i> R. Jammy, <i>Sematech</i>
13:55	7-1	<b>ETSOI CMOS for System-on-Chip Applications Featuring 22nm Gate Length, Sub-100nm Gate Pitch, and 0.08μm<sup>2</sup> SRAM Cell</b>
		K. Cheng*, A. Khakifirooz*, P. Kulkarni*, S. Ponoth*, B. Haran*, A. Kumar*****, T. Adam*, A. Reznicek*, N. Loubet**, H. He*, J. Kuss*, M. Wang*, T.M. Levin*, F. Monsieur**, Q. Liu**, R. Sreenivasan*, J. Cai****, A. Kimball*, S. Mehta*, S. Luning**, Y. Zhu****, Z. Zhu****, T. Yamamoto****, A. Bryant****, C.-H. Lin****, S. Naczas*, H. Jagannathan*, L.F. Edge*, S. Allegret-Maret**, A. Dube****, S. Kanakasabapathy*, S. Schmitz*, A. Inada****, S. Seo*, M. Raymond***, Z. Zhang****, A. Yagishita****, J. Demarest*, J. Li*, M. Hopstaken****, N. Berliner*, A. Upham*, R. Johnson*, S. Holmes*, T. Standaert*, M. Smalley*, N. Zamdmmer****, Z. Ren****, T. Wu*, H. Bu*, V. Paruchuri*, D. Sadana****, V. Narayanan****, W. Haensch****, J. O'Neill*, T. Hook*, M. Khare* and B. Doris*
		*IBM, **STMicroelectronics, ***GLOBALFOUNDRIES, ****Renesas, *****Toshiba Albany Nanotech, *****IBM T. J. Watson Research Center and *****IBM SRDC, USA
14:20	7-2	<b>Comprehensive SRAM Design Methodology for RTN Reliability</b>
		K. Takeuchi, T. Nagumo and T. Hase Renesas Electronics Corporation, Japan
14:45	7-3	<b>Unified Understanding of <math>V_{th}</math> and <math>I_d</math> Variability in Tri-Gate Nanowire MOSFETs</b>
		M. Saitoh*, K. Ota*, C. Tanaka*, Y. Nakabayashi*, K. Uchida** and T. Numata*
		*Toshiba Corp. and **Tokyo Institute of Technology, Japan

15:10	7-4	<b>1mA/um-I<sub>ON</sub> Strained SiGe<sub>45%</sub>-IFQW pFETs with Raised and Embedded S/D</b>
		J.Mitard*, L.Witters*, G.Hellings*, **, ****, R.Krom*, **, J.Franco*, **, G.Eneman*, **, **, A.Hikavyy*, B.Vincent*, R.Loo*, P.Favia*, H. Dekkers*, E.Altamirano Sanchez*, A.Vanderheyden*, D. Vanhaeren*, P.Eyben*, S.Takeoka*, *****, S.Yamaguchi*, *****, M.J.H.Van Dal*, ****, W.-E Wang*, ****, S.-H Hong*, ****, W.Vandervorst*, **, K. De Meyer*, **, S.Biesemans*, P.Absil*, N.Horiguchi* and T.Hoffmann*
<i>*IMEC, **KULEuven, ***FWO, ****IWT, *****assignee at imec, *****from Panasonic and *****Sony, Bergium</i>		

(Break 15:35-16:10)

Session 8A		3D Integration [Shunju I]
Chairpersons		S. Choi, Samsung Electronics Co., Ltd. C.-P. Chang, Applied Materials, Inc.
16:10	8A-1	<b>TSV Process Optimization for Reduced Device Impact on 28nm CMOS</b>
		C.L. Yu, C.H. Chang, H.Y. Wang, J.H. Chang, L.H. Huang, C.W. Kuo, S.P. Tai, S.Y. Hou, W.L. Lin, E.B. Liao, K.F. Yang, T.J. Wu, W.C. Chiou, C.H. Tung, S.P. Jeng and C.H. Yu
		<i>TSMC, Taiwan</i>
16:35	8A-2	<b>Yield and Reliability of 3DIC Technology for Advanced 28nm Node and Beyond</b>
		K.F. Yang, T.J. Wu, W.C. Chiou, M.F. Chen, Y.C. Lin, F.W. Tsai, C.C. Hsieh, C.H. Chang, W.J. Wu, Y.H. Chen, T.Y. Chen, H.R. Wang, I.C. Lin, S.B. Jan, R.D. Wang, Y.J. Lu, Y.C. Shih, H.A. Teng, C.S. Tsai, M.N. Chang, K. Chen, S.Y. Hou, S.P. Jeng and C.H. Yu
		<i>TSMC, Taiwan</i>
17:00	8A-3	<b>Novel GAA Raised Source / Drain Sub-10-nm Poly-Si NW Channel TFTs with Self-Aligned Corked Gate Structure for 3-D IC Applications</b>
		Y.-H. Lu, P.-Y. Kuo, Y.-H. Wu, Y.-H. Chen and T.-S. Chao
		<i>National Chiao Tung University, Taiwan</i>
17:25	8A-4	<b>Hot Spot Cooling Evaluation Using Closed-Channel Cooling System (C<sup>3</sup>S) for MPU 3DI Application</b>
		Y.S. Kim*, H. Kitada*, R. Ohigashi**, M. Ichiyangagi*, J. Nakatsuka*, I. Kinoshita*, Y. Matsumoto* and T. Ohba*
		<i>*The University of Tokyo and **Dai Nippon Printing Co. Ltd., Japan</i>

(Joint Cocktail/Dinner Party 19:00-21:00)

Session 8B		Reliability and Stability [Shunju II]
Chairpersons		Y. Nakao, ROHM Co., Ltd. R. Klein, AMD
16:10	8B-1	<b>Understanding Short-Term BTI Behavior through Comprehensive Observation of Gate-Voltage Dependence of RTN in Highly Scaled High- κ / Metal-Gate pFETs</b>
		H. Miki*, M. Yamaoka*, N. Tega*, Z. Ren**, M. Kobayashi**, C.P. D'Emic**, Y. Zhu**, D.J. Frank**, M.A. Guillorn**, D.-G. Park**, W. Haensch** and K. Torii***
		<i>*Hitachi America, Ltd., **IBM T.J. Watson Research Center, USA and ***Hitachi Ltd., Japan</i>

16:35	8B-2	<b>Suppression of <math>V_T</math> Variability Degradation Induced by NBTI with RDF Control</b>
		T. Tsunomura*, J. Nishimura**, A. Kumar**, A. Nishida*, S. Inaba*, K. Takeuchi*, T. Hiramoto*, ** and T. Mogami*
		*MIRAI-Selete and **The University of Tokyo, Japan
17:00	8B-3	<b>From Mean Values to Distributions of BTI Lifetime of Deeply Scaled FETs through Atomistic Understanding of the Degradation</b>
		M. Toledano-Luque*, **, B. Kaczer*, J. Franco*, ***, Ph.J. Roussel*, T. Grasser****, T.Y. Hoffmann* and G. Groeseneken*, ***
		*IMEC, Belgium, **UCMadrid, Spain, ***KU Leuven, Belgium and ****TUWien, Austria
17:25	8B-4	<b>Investigation of the Self-Heating Effect on Hot-Carrier Characteristics for Packaged High Voltage Devices</b>
		H.J. Huang, Y.-H. Huang, C.C. Liu, J.R. Shih, Y.-H. Lee, R. Ranjan, L. Leu, D.J. Wu and K. Wu
		TSMC, Taiwan

(Joint Cocktail/Dinner Party 19:00-21:00)

## Thursday, June 16

Session 9A		<b>Ultra Thin Body FDSOI [Shunju I]</b>
Chairpersons		T. Iwamatsu, <i>Renesas Electronics Corp.</i> T.-J. K. Liu, <i>Univ. of California, Berkely</i>
8:30	9A-1	<b>Demonstration of Low Temperature 3D Sequential FDSOI Integration Down to 50 nm Gate Length</b>
		P. Batude*, M. Vinet*, C. Xu**, B. Previtali*, C. Tabone*, C. Le Royer*, L. Sanchez*, L. Baud*, L. Brunet*, A. Toffoli*, F. Allain*, D. Lafond*, F. Aussénac*, O. Thomas*, T. Poiroux* and O. Faynot*
		*CEA-LETI, MINATEC and **IMEP-LAHC, Grenoble INP - Minatec, France
8:55	9A-2	<b>Impact of Back Bias on Ultra-Thin Body and BOX (UTBB) Devices</b>
		Q. Liu*, F. Monsieur*, A. Kumar**, T. Yamamoto***, A. Yagishita****, P. Kulkarni**, S. Ponoth**, N. Loubet*, K. Cheng**, A. Khakifirooz**, B. Haran**, M. Vinet****, J. Cai*****, J. Kuss**, B. Linder***** L. Grenouillet****, S. Mehta**, P. Khare*, N. Berliner**, T. Levin**, S. Kanakasabapathy**, A. Upham**, R. Sreenivasan**, Y. Le Tiec****, N. Posseme****, J. Li**, J. Demarest**, M. Smalley**, E. Leobandung**, S. Monfray***** F. Boeuf***** T. Skotnicki***** K. Ishimaru****, M. Takayanagi****, W. Kleemeier*, H. Bu**, S. Luning***** T. Hook**, M. Khare**, G. Shahidi***** B. Doris** and R. Sampson*
		*STMicroelectronics, **IBM, ***Renesas Electronics Corp., ****Toshiba Corp., *****CEA-LETI, *****GLOBALFOUNDRIES, *****IBM T.J. Watson Research Center, USA and *****STMicroelectronics, France
9:20	9A-3	<b>Stress-Induced Performance Enhancement in Si Ultra- Thin Body FD-SOI MOSFETs: Impacts of Scaling</b>
		N. Xu*, F. Andrieu**, J. Jeon*, X. Sun*, O. Weber**, T. Poiroux**, B.-Y. Nguyen***, O. Faynot** and T.-J. K. Liu*
		*University of California, Berkeley, USA, **CEA-LETI, MINATEC, France and ***Soitec, USA
9:45	9A-4	<b>Ultra-Thin Buried Nitride Integration for Multi-V<sub>T</sub>, Low- Variability and Power Management in Planar FDSOI CMOSFETs</b>
		P. Nguyen*, **F. Andrieu*, X. Garros*, J. Widiez*, G. Molas*, R. Tisseur*, O. Weber*, A. Toffoli*, F. Allain*, D. Lafond*, H. Dansas*, C. Tabone*, L. Brévard*, J. Dechamp*, E. Guiot** and O. Faynot*
		*CEA-LETI and **Soitec, France

(Break 10:10-10:30)

Session 9B		<b>DRAM and CMOS Sensor [Shunju II]</b>
Chairpersons		H. Miyake, <i>Elpida Memory Inc.</i> C. Mazure, <i>Soitec Group</i>
8:30	9B-1	<b>Towards 1X DRAM: Improved Leakage 0.4 nm EOT STO- Based MIMcap and Explanation of Leakage Reduction Mechanism Showing Further Potential</b>
		M.A. Pawlak*, B. Kaczer*, W.-C. Wang**, M.-S. Kim*, M. Popovici*, J. Swerts*, K. Tomida*, K. Opsomer*, M. Schaekers*, C. Vrancken*, B. Govoreanu*, A. Belmonte*, C. Demeurisse*, I. Debusschere*, L. Altimime*, V.V. Afanas'ev** and J.A. Kittl*
		*IMEC and **KU Leuven, Belgium

8:55	9B-2	<b>Ultra-Low Leakage Junction Engineering of Cell Transistor by Raised Source/Drain for Logic-Compatible 28-nm Embedded DRAM</b>
		K. Uejima and T. Hase
		<i>Renesas Electronics Corporation, Japan</i>
9:20	9B-3	<b>Offset Buried Metal Gate Vertical Floating Body Memory Technology with Excellent Retention Time for DRAM Application</b>
		S.-M. Hwang*, S. Banna**, C. Tang**, S. Bhardwaj**, M. Gupta**, T. Thurgate**, D. Kim**, J. Kwon**, J.-S. Kim*, S.-H. Lee*, J.-Y. Lee*, S.-J. Chung*, J.-W. Park*, S.- W. Chung*, S.-H. Cho*, J.-S. Roh*, J.-H. Lee*, M. Van Buskirk** and S.-J. Hong*
		* <i>Hynix Semiconductor Inc., Korea</i> and ** <i>Innovative Silicon Inc., USA</i>
9:45	9B-4	<b>Electronic Global Shutter CMOS Image Sensor Using Oxide Semiconductor FET with Extremely Low Off-State Current</b>
		T. Aoki, M. Ikeda, M. Kozuma, H. Tamura, Y. Kurokawa, T. Ikeda, Y. Endo, T. Maruyama, N. Matsumoto, Y. Ieda, A. Isobe, J. Koyama and S. Yamazaki
		<i>Semiconductor Energy Laboratory Co., Ltd., Japan</i>

(Break 10:10-10:30)

Session 10A		<b>3D Integration (Focus Session) [Shunju I]</b>
Chairpersons		T. Tanaka, <i>Tohoku Univ.</i> T. Ernst, <i>CEA-LETI, MINATEC</i>
10:30	10A-1	<b>3D Approaches for Non-Volatile Memory</b>
<b>Invited</b>		J. Choi and K. S. Seol, <i>Samsung Electronics Co., Ltd., Korea</i>
10:55	10A-2	<b>From 3D-SOC to 3D Heterogeneous Systems: Technology and Applications</b>
<b>Invited</b>		P. Ancey, <i>STMicroelectronics, France</i>
11:20	10A-3	<b>Design Methods and Tools for 3D Integration</b>
<b>Invited</b>		G. De Micheli, V. Pavlidis, D. Atienza and Y. Leblebici, <i>EPFL, Switzerland</i>
11:45	10A-4	<b>3D LSI Technology and Reliability Issues</b>
<b>Invited</b>		T. Tanaka, J. Bea, M. Murugesan, K. Lee, T. Fukushima and M. Koyanagi, <i>Tohoku University, Japan</i>
12:10	10A-5	<b>3D Integration from the Viewpoint of High-End Server System Design</b>
<b>Invited</b>		J. L. Burns, <i>IBM T.J. Watson Research Center, USA</i>

(Lunch 12:35-14:20)

Session 10B		<b>Characterization and Variability [Shunju II]</b>
Chairpersons		S. Yamakawa, <i>Sony Corp.</i> S. Yu, <i>Texas Instruments Inc.</i>
10:30	10B-1	<b>Optical Charge-Pumping: A Universal Trap Characterization Technique for Nanoscale Floating Body Devices</b>
		S. Kim, S.-J. Choi, D.-I. Moon and Y.-K Choi
		<i>KAIST, Korea</i>

10:55	10B-2	<b>Proposal of a Model for Increased NFET Random Fluctuations</b>
		K. Takeuchi*, A. Nishida*, S. Kamohara*, T. Hiramoto** and T. Mogami*
		*MIRAI-Selete and ** The University of Tokyo, Japan
11:20	10B-3	<b>A Novel and Direct Experimental Observation of the Discrete Dopant Effect in Ultra-Scaled CMOS Devices</b>
		E.R. Hsieh*, S.S. Chung*, C.H. Tsai**, R.M. Huang**, C.T. Tsai** and C.W. Liang**
		*National Chiao Tung University and **United Microelectronics Corporation (UMC), Taiwan
11:45	10B-4	<b>Comprehensive Study of Systematic and Random Variation in Gate-Induced Drain Leakage for LSTP Applications</b>
		S. Shimizu, H. Aikawa, S. Okamoto, K. Kakehi, K. Ohsawa, H. Yoshimura, T. Asami and K. Ishimaru
		Toshiba Corporation Semiconductor Company, Japan

(Lunch 12:35-14:20)

**12:45-14:05** (Separate Registration Required)

<b>Luncheon Talk [Suzaku II]</b> Organizer: K. Kobayashi, Kyoto Institute of Technology
<b>Recent Studies about Computer Aided Origami Design</b> J. Mitani, Univ. of Tsukuba
*To register for the Luncheon Talk please refer to the registration form for fee information.

Session 11A		<b>RTN [Shunju I]</b>
Chairpersons		R. Yamada, Hitachi Ltd. R. Jammy, Sematech
14:20	11A-1	<b>Comprehensive Understanding of Random Telegraph Noise with Physics Based Simulation</b>
		Y. Higashi, N. Momo, H.S. Momose, T. Ohguro and K. Matsuzawa <i>Toshiba Corporation, Japan</i>
14:45	11A-2	<b>Direct Real-Time Observation of Channel Potential Fluctuation Correlated to Random Telegraph Noise of Drain Current Using Nanowire MOSFETs with Four-Probe Terminals</b>
		K. Ohmori*, **, ***, W. Feng**, **, S. Sato****, R. Hettiarachchi**, **, M. Sato**, **, T. Matsuki**, **, K. Kakushima****, H. Iwai**** and K. Yamada*, **, *** <i>*University of Tsukuba, **Waseda University, ***JST-CREST and ****Tokyo Institute of Technology, Japan</i>
15:10	11A-3	<b>Impact of Random Telegraph Signaling Noise on SRAM Stability</b>
		S.O. Toh, T.-J.K. Liu and B. Nikolić <i>University of California, Berkeley, USA</i>

15:35	11A-4	<b>A New Approach of NAND Flash Cell Trap Analysis Using RTN Characteristics</b>
		D. Kang*, S. Lee*, H.-M. Park*, D.-j. Lee*, J. Kim*, J. Seo*, C. Lee*, C. Song*, C.-S. Lee*, H. Shin**, J. Song*, H. Lee*, J.-H. Choi* and Y.-H. Jun*
		*Samsung Electronics Co., Ltd. and **Seoul National Univ., Korea

(Break 16:00-16:15)

Session 11B		<b>MRAM and NAND [Shunju II]</b>
Chairpersons		N. Kasai, <i>Tohoku Univ.</i> J. Lutze, <i>Sandisk Corp.</i>
14:20	11B-1	<b>Integration of 28nm MJT for 8~16Gb Level MRAM with Full Investigation of Thermal Stability</b>
		Y. Kim, S.C. Oh, W.C. Lim, J.H. Kim, W.J. Kim, J.H. Jeong, H.J. Shin, K.W. Kim, K.S. Kim, J.H. Park, S.H. Park, H. Kwon, K.H. Ah, J.E. Lee, S.O. Park, S. Choi, H.K. Kang and C. Chung <i>Samsung Electronics Co., Ltd., Korea</i>
14:45	11B-2	<b>Strain-Engineering for High-Performance STT-MRAM</b>
		Y. Iba, K. Tsunoda, Y.M. Lee, C. Yoshida, H. Noshiro, A. Takahashi, Y. Yamazaki, M. Nakabayashi, A. Hatada, M. Aoki and T. Sugii <i>Low-power Electronics Association &amp; Project (LEAP), Japan</i>
15:10	11B-3	<b>CoFeB/MgO Based Perpendicular Magnetic Tunnel Junctions with Stepped Structure for Symmetrizing Different Retention Times of “0” and “1” Information</b>
		K. Miura*, **, S. Ikeda*, M. Yamanouchi*, H. Yamamoto**, K. Mizunuma*, H.D. Gan*, J. Hayakawa**, R. Koizumi*, F. Matsukura* and H. Ohno* <i>Tohoku University and **Hitachi, Ltd., Japan</i>
15:35	11B-4	<b>Highly Reliable 26nm 64Gb MLC E2NAND (<u>E</u>mmbedded- <u>E</u>CC &amp; <u>E</u>nhaned-Efficiency) Flash Memory with MSP (<u>M</u>emory <u>S</u>ignal <u>P</u>rocessing) Controller</b>
		H. Shim, S.-S. Lee, B. Kim, N. Lee, D. Kim, H. Kim, B. Ahn, Y. Hwang, H. Lee, J. Kim, Y. Lee, H. Lee, J. Lee, S. Chang, J. Yang, S. Park, S. Aritome, S. Lee, K.-O. Ahn, G. Bae and Y. Yang <i>Hynix Semiconductor Inc., Korea</i>

(Break 16:00-16:15)

Session 12		<b>Design Enablement II [Shunju I]</b>
Chairpersons		H. Morimura, <i>NTT Microsystem Integration Laboratories</i> J. Cheek, <i>Freescale</i>
16:15	12-1	<b>Non-Gaussian Distribution of SRAM Read Current and Design Impact to Low Power Memory Using Voltage Acceleration Method</b>
		J. Wang, P. Liu, Y. Gao, P. Deshmukh, S. Yang, Y. Chen, W. Sy, L. Ge, E. Terzioglu, M. Abu-Rahma, M. Garg, S.S. Yoon, M. Han, M. Sani and G. Yeap <i>Qualcomm Inc, USA</i>

16:40	12-2	<b>Variability and Technology Aware SRAM Product Yield Maximization</b>
		P. Zuber, M. Miranda, M. Bardon, S. Cosemans, P. Roussel, P. Dobrovolny, T. Chiarella, N. Horiguchi, A. Mercha, T.Y. Hoffmann, D. Verkest and S. Biesemans
		<i>IMEC, Belgium</i>
17:05	12-3	<b>An Ultra Low-Noise MOSFET Device with Improved SNR for DCO-Type Applications</b>
		P. Srinivasan, A. Tsao, N. Nayak and A. Marshall
		<i>Texas Instruments, USA</i>
17:30	12-4	<b>Bridging Design and Manufacture of Analog/Mixed-Signal Circuits in Advanced CMOS</b>
		J. Feng*, A.L.S. Loke**, T.T. Wee**, C.O. Lackey**, L.A. Okada*, C.T. Schwan***, T. Mantel***, J.H. Morgan***, M.M. Herden***, J.G. Cooper**, Z.-Y. Wu*, J.-S. Goo*, X. Li*, A.B. Icel*, L.A. Bair**, D.M. Fischette**, B.A. Doyle**, E.S. Fang**, B.M. Leary** and S. Krishnan*
		<i>*GLOBALFOUNDRIES, **AMD, Inc., USA and ***GLOBALFOUNDRIES, Germany</i>

